



**HUNTING AND SHOOTING SPORTS PARTICIPATION COMMITTEE**  
**Chair: Mark Reiter (Indiana Division of Fish and Wildlife)**  
**Vice-Chair: Wayne Rosenthal (Illinois Department of Natural Resources)**  
**Staff Contact: Cyrus Baird (Council to Advance Hunting and the Shooting Sport)**

**Thursday, March 29, 2018**  
**1:00 pm to 5:00 pm**

**83rd North American Wildlife and Natural Resources Conference**  
**Norfolk, Virginia**

**The Hunting and Shooting Sports Participation Committee** identifies emerging needs, challenges and opportunities for hunter education, shooting range development and the shooting sports in North America, including archery.

**Agenda**

- 1:00 pm**      **Call to Order/Review Agenda/Introductions**
- 1:05**      ***Approval of Minutes from September 12<sup>th</sup>, 2017 Association of Fish and Wildlife Agencies Annual Meeting***
- 1:10**      **Announcements**
- 1:30**      **Presentations and Updates**
- 3:00**      **Program Highlights**
- 4:45**      **Wrap-up Discussion/Action Items**      **All**
- 5:00**      **Adjourn**